



Upgrade to Hartley Agitator Mounting Bracket

Bulletin Number

#2005003

Affected Products

Hartley Controls Corporation Compactability Controller models 2500 and 2502; Bond Determinator models 2550 and 2552

Affected Parts

Hartley part number 2500.138.1.5012.

Revision Date

June 20, 2005

The Issues

The improved agitator mounting bracket was designed to address customer reports of premature bracket failure in the field. The old bracket design also allowed for an unwanted buildup of molding sand.

The Solution

The original agitator mounting bracket has been upgraded to strengthen its design and eliminate the build up of molding sand. The improved agitator mounting bracket (pictured) has been designed to replace the original agitator mounting bracket. The improved designed agitator mounting bracket provides a foundry with the following advantages:

- Stronger: eliminates part breakage.
- Reduces sand build up: increased test accuracy and lower maintenance costs.
- Interchangeable: no additional parts or tester modification are required to install improved part.



Installation requires removal of existing agitator mounting bracket and installing new agitator mounting bracket. Estimated time for completion - 30 minutes.

To order the upgrade kit, please contact Simpson by phone (630-978-0044), fax (630-978-0068) or email (parts@simpsongroup.com) and request Hartley part number 2500.138.1.5012.

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- Pollution Control Equipment
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